

PRIMERS

We have spent a great deal of time and energy evaluating primers and making them better. Our customers tell us we have succeeded. EPC stocks a full line of zinc rich, zinc, and zinc free primers. These primers have been designed to ensure application is consistent, forgiving and simple to top-coat. All while continuing to offer phenomenal corrosion protection. Have you ever experienced delamination issues when dealing with two coat systems? Try our primers and leave your worries in the past. We also custom manufacture primers for specialty top coats such as thermoplastics.

ZINC FREE PRIMER

Zinc free primers are best suited for non-ferrous substrates



P244-G7R Primer Grey OGF TGIC
Dual topcoat / primer. Outgas forgiving
Excellent for liquid topcoat

ZINC PRIMERS

Zinc primers are best suited for ferrous substrates



Z1000-G5 Zinc Rich Primer
65% Zinc metal content
Excellent salt spray. Excellent coatability



Z1001-G5 Zinc Rich Primer OGF
65% Zinc metal content. Outgas forgiving
Excellent salt spray. Excellent coatability



Z1500-G7 Zinc Primer
Zinc containing primer. Economical
Excellent salt spray. Excellent coatability



Z1600-G7 Zinc Primer OGF
Zinc containing primer. Outgas forgiving
Excellent salt spray, excellent coatability

Primer colors may deviate from printed representations

CLEARCOATS



SP954-G9R SC Clear SD TGIC
High gloss. Excellent for film transfer
Excellent clarity



P9099-G3R Satin Clear TGIC
Satin gloss
Excellent clarity

ANTI-GRAFFITI WE HAVE IT.

We have several lines of both interior durable and exterior durable anti-graffiti coatings. These include the only available safe to use and easy to handle hybrid AG product in the market. Ask your sales rep for information.

HIGH END CHEMICAL RESISTANCE WE HAVE THAT TOO.

EPC produces two lines of certified chemically resistant product used for lab furniture and fume hoods. These very specialized products are available as custom order powders.

TEXTURES WE HAVE THE BEST PRODUCTS IN THE INDUSTRY

We don't mind boasting a little; we put the work in to make our textures the best in the industry. Sandtextures that are consistent. Rolling textures that spray the same way every time, look consistent even with uneven film build, and don't crater to the metal. If you have sprayed textures before, you have probably had issues. Our powder technology fixes these problems and makes your job easier.

MICRO VOLUME CUSTOM ORDERS

EPC will match and make custom order powders down to 2 lbs. That's just the type of service we offer.

STOCK BLACKS / RAL 9005

Code	Description	Gloss Target	Cure	Special Properties
E240-G1	Matte Black Epoxy	6	12' @ 375 °F	Low gloss, extremely smooth
H228-G2R	Black Satin	20	12' @ 375 °F	Satin gloss, very smooth
H2160-T1	Matte Black Text	Texture, Low	12' @ 375 °F	Matte gloss, tight rolling texture
P200-G9	Gloss Black	90+	12' @ 375 °F	Very high gloss, very smooth
P2012-D1R	Black Sandtex	5	12' @ 375 °F	Matte sandtexture, excellent edge coverage
P2015-G8R2	Black 80 OGF	80	10' @ 375 °F	High gloss, fast cure, outgas forgiving
P2018-G5	S/G Black	55	12' @ 375 °F	Semi-gloss, smooth finish
P2021-D1	Black Sandtex	3	12' @ 375 °F	Low gloss, fine sandtexture
P2230-G3	Satin Black	30	14' @ 375 °F	Satin gloss, very smooth
P2532-G9	HF Gloss Black	95	12' @ 375 °F	Extremely high gloss, mirror finish
P2578-G9	AK Cat Black	95	12' @ 375 °F	Extremely high gloss, mirror finish, ultra jet
PF252-G8	Black	80	8' @ 375 °F	High gloss, fast cure, TGIC-Free, tribo
PF279-G5	S/G Black	55	8' @ 375 °F	Semi-gloss, fast cure, TGIC-Free, tribo
PF2281-D1	Fine Black Sdtx	5	8' @ 375 °F	Low gloss, ultra-fine sandtexture, TGIC-Free
PF2462-D1	CE Black Sdtx	5	8' @ 375 °F	General use, sandtexture, fast cure, TGIC-Free
PF2525-G5	CE SG Black	55	8' @ 375 °F	General use, semi-gloss, fast cure, TGIC-Free
PF2528-G8	CE Gloss Black 80	80	8' @ 375 °F	General use, high gloss, fast cure, TGIC-Free
SP201-G6	S/G Black SD	65	12' @ 375 °F	Semi-gloss, superdurable
SP203-G9	Gloss Black SD	90+	12' @ 375 °F	Mirror finish, superdurable
SPF219-D1	Black Sdtx SD	5	8' @ 375 °F	Matte sandtexture, superdurable, TGIC-Free
SPF222-G8	Black Nite SD OGF	80	8' @ 375 °F	High gloss, outgas forgiving, TGIC-Free
SP266-T6	Black Text SD	Texture, High	12' @ 375 °F	High gloss, rolling texture, superdurable
SP280-G3	Satin Black SD	30	14' @ 375 °F	Satin gloss, superdurable, very smooth
SPF282-G6	S/G Black SD	55	8' @ 375 °F	Semi-gloss, superdurable, TGIC-Free
U211-G1	Matte Black	5	17' @ 375 °F	Very smooth, excellent hardness

CODING

Resin System	Color	Finish	Gloss
AH Acrylic Hybrid	100 - 1000 Beiges, Almonds	G Smooth	1 Flat/Matte
E Epoxy	200 - 2000 Greys, Blacks	T Texture	2-3 Eggshell/Satin
H Epoxy-Polyester Hybrid	300 - 3000 Greens	D Sandtexture	4-5 Pearl/Soft
P Polyester TGIC	400 - 4000 Blues	V Vein	6-7 Semi-Gloss
PF Polyester TGIC-Free	500 - 5000 Reds	M Metallic	8-9 Full/High
SP Superdurable TGIC	600 - 6000 Yellows, Oranges	P Mixed colors	
SPF Superdurable TGIC-Free	700 - 7000 Whites		
U Urethane	800 - 8000 Browns, Taupes		
	900 - 9000 Specials, Metallic		

Stock Policy and Packaging

Stock items may be changed at any time by Erie Powder Coatings Inc. Please enquire when ordering. Packaging is generally in 25 kg (55 lb) or 11.3kg (25 lb) boxes. Drums and bulk bins are also available for special orders. Products included in this chart are considered stock products. As such, Erie Powder will make these powder coatings available, subject to discontinuance of products and prior orders.

Custom Colors:

Erie Powder Coatings Inc. manufactures custom color orders from 1 kg (2 lbs). Pricing is based on color and finish. Manufacture and billing weight on all custom orders can vary from ordered weight by 10-15%

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VOLUME 4

EPC
Powder Mfg



NOT JUST BLACK

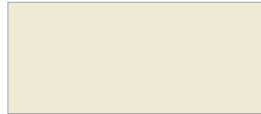
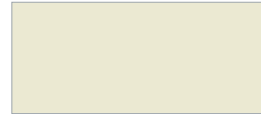
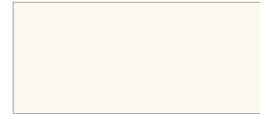
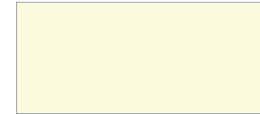
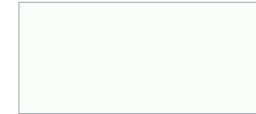
















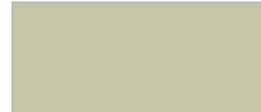
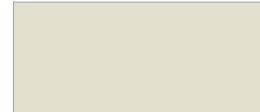
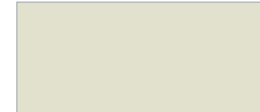
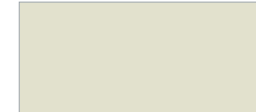






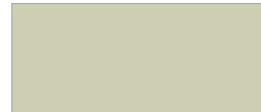


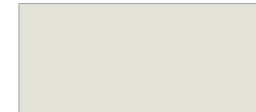





AND WHITE



ERIE POWDER COATINGS

				
P700-G9 Gloss White	P713-G9 White 1127	P733-D1 1127 White Sdtx	PF715-G9 Gloss White	PF719-G5R2 S/G White Rev
				
PF7003-G8 Sky White	PF201-G8R Commercial Beige	P244-G7R Primer Grey OGF	PF196-G7R Quick Taupe	P862-G8 Quick Brown
				
SPF361-G8 Tractor Green SD	P2046-G8 ASA 70 Grey	P2111-G8R ASA 61 Grey OGF	P2342-T7 61 Grey Texture	SPF2066-G8 ASA 49 Grey SD
				
P4081-T7 Merc Blue Text	PF426-G8R Merc Blue	SPF552-G9R2 OGF Kong Red SD	P515-G9 / SP506-G9 Gloss Red	PF5051-G8 Crimson Red 77
				
SPF610-G8 SD KBTA Orange	P647-G8 DC Safety Orange	SPF611-G9 SD Gloss Yellow Cat	PF6054-G8 (Interior) Bright Yellow 85 LTD	P600-G8 Safety Yellow
				
SPF952-M5 Bayshore Lt Grey SD	SPF963-M5 Kong Silver SD	PF9036-V8 Silverjet Vein	SP953-M7 Silver 7 SD	SPF921-M1 Silver Sandtex SD
				
P9132-M3 / SP948-M3 Satin Gun Metal	PF925-M1R Oil Rub Orange	PF933-M1R Oil Rub Bronze	SPF944-M1 9006 White Aluminum SD	SPF945-M1 9007 Grey Aluminum SD
				
SPF140-G8 1001 Beige SD	SP107-G9 1013 Oyster White SD	SPF115-G8 1014 Ivory SD	SPF109-G8 1015 Light Ivory SD	SPF116-G8 1019 Grey Beige SD

EPC Powder Mfg

				
SPF105-G8 9001 Cream SD	SPF708-G8 9002 Grey White SD	SPF711-G8 9003 Signal White SD	P738-G8R 9010 White	SPF704-G8R 9016 Traffic White SD
				
SP7023-T7 9016 White Text SD	P7002-G2 / SP7019-G2 9016 White LG	SP2003-G8 7000 Squirrel Grey SD	SPF2050-G8 7001 Silver Grey SD	SPF235-G8 7004 Signal Grey SD
				
SPF2051-G8 7005 Mouse Grey SD	SPF259-G8 7006 Beige Grey SD	SPF260-G8 7010 Tarpaulin Grey SD	SPF2063-G8 7011 Iron Grey SD	SPF236-G8 7012 Basalt Grey SD
				
SPF2047-G8 7015 Slate Grey SD	SPF261-G8 7016 Anthracite Grey SD	SPF263-G8 7021 Black Grey SD	SPF2119-G8 7022 Umbra Grey SD	SPF2161-G8 7024 Graphite Grey SD
				
SPF237-G8 7030 Stone Grey SD	SPF238-G8 7032 Pebble Grey SD	SPF223-G8 7035 Lt Grey SD	SP289-T7 7035 Lt Grey Text SD	SP2049-G2 7035 Lt Grey Satin SD
				
SP262-G8 7037 Dusty Grey SD	SPF2162-G8 7038 Agate Grey SD	SPF247-G8 7039 Quartz Grey SD	SPF224-G8 7040 Window Grey SD	SPF2097-G8 7042 Traffic Grey A SD
				
SPF239-G8 7043 Traffic Grey B SD	SPF2010-G8 7044 Silk Grey SD	SPF240-G8 7045 Telegrey 1 SD	SPF250-G8 7046 Telegrey 2 SD	SPF265-G8 7047 Telegrey 4 SD
				
SPF819-G8 8017 Chocolate Brown SD	SPF820-G8 8019 Grey Brown SD	SPF844-G9 8022 Black Brown SD	SP823-G9 8024 Beige Brown SD	SPF821-G8 8028 Terra Brown SD

The paint demonstration chips provided in this chart may deviate slightly in color and gloss from the actual coatings. Powder coated panels are available upon request. Contact your sales representative for any required samples.

EPC POWDER MFG

				
SP606-G8 1003 Signal Yellow SD	PF675-G8R 1007 Daffodil Yellow	SPF607-G8 1018 Zinc Yellow SD	SP623-G8 1021 Colza Yellow SD	SPF609-G9 1023 Traffic Yellow SD
				
P611-G9 2004 Pure Orange	P6002-G8 2008 Bright Red Orange	SP616-G9 2010 Signal Orange SD	SP620-G9 2011 Deep Orange SD	SPF515-G9R 3000 Flame Red SD
				
P517-G9 3001 Signal Red	SPF508-G8 3002 Carmine Red SD	SPF507-G8 3003 Ruby Red SD	SPF541-G8 3004 Purple Red SD	SP502-G8 3020 Traffic Red SD
				
SPF526-G8 3031 Orient Red SD	SPF455-G8 5001 Green Blue SD	SPF422-G8 5002 Ultramarine Blue SD	SPF450-G8 5003 Sapphire Blue SD	SPF449-G8 5004 Black Blue SD
				
SPF421-G8 5005 Signal Blue SD	SPF454-G8 5009 Azure Blue SD	SPF410-G8 5010 Gentian Blue SD	SPF424-G8 5011 Steel Blue SD	SP405-G9 5012 Light Blue SD
				
SPF431-G8 5013 Cobalt Blue SD	SPF411-G8 5015 Sky Blue SD	SPF426-G9 5017 Traffic Blue SD	SP404-G8 5018 Turquoise Blue SD	SPF423-G8 5019 Capri Blue SD
				
SPF425-G8 5021 Water Blue SD	SP432-G8 5024 Pastel Blue SD	SPF353-G8 6001 Emerald Green SD	SPF354-G8 6003 Olive Green SD	SPF351-G8 6005 Moss Green SD
				
SPF355-G8 6009 Fir Green SD	SPF812-G8 6014 Yellow Olive SD	SPF305-G8 6018 Yellow Green SD	SPF313-G9 6027 Light Green SD	SPF314-G8 6029 Mint Green SD