



NORTEK POWDER COATING

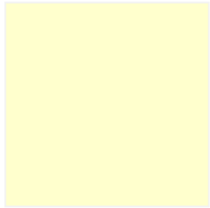
2015 COLOR CATALOG

STANDARD COLORS

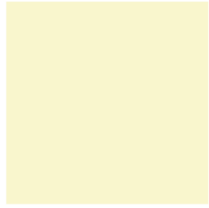
Table of Contents

BEIGE & TAN	2
BLACK	3
BROWN	4
BLUE	5
GREEN	7
GRAY	8
ORANGE.....	10
PINK & PURPLE.....	11
RED	12
WHITE.....	13
YELLOW	14
METALLIC.....	15
TEXTURE.....	16
CLEAR.....	17
RAL	18
CUSTOM COLOR INFORMATION.....	21
COLOR NUMBERING SYSTEM	22
SPECIFICATIONS	23

BEIGE & TAN



P5ST13
Chameleon
Polyester



P8ST14
Apollo White
Polyester
RAL 1013



P8ST21
Piedmont Almond
Polyester



S8ST23
Light Ivory
SD Polyester
RAL 1015



P8ST45
Smoky Beige
Polyester



P8ST115
Gloss Beige
Polyester



P8ST141
Grey Beige SD
Polyester
RAL 1019



S6ST93
Sierra Tan
SD Polyester



S8ST182
Beige
SD Polyester
RAL 1001



U1TT50
PB#5 White Texture
Polyurethane
(MT11030)

BLACK



E0SB28
Flat Black LTC
Epoxy



E5SB20
Black Primer
Epoxy
Anti outgassing



H1TB26
Black Texture
Hybrid



P0TB9
Fine Texture Black
Polyester



P0TB3
Fine Texture Black
Polyester



P1WB30
Black Wrinkle
Polyester



P2SB12
Matte Black
Polyester



P3SB34
Black Satin
Polyester
Gloss 40



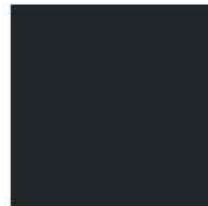
P5RB23
Black Hammertone
Polyester



P6SB4
Semi Gloss Black
Polyester



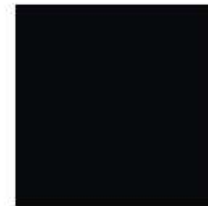
P9SB5
Bike Black
Polyester



S0SB38
Flat Black
SD Polyester



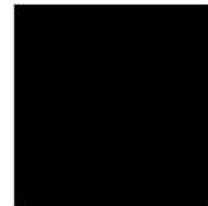
S1SB36
Raven Black
SD Polyester
Gloss 10



S6SB35
Designer Black
SD Polyester
Gloss 60



S9SB15
Wet Black
SD Polyester
Anti outgassing



E0SB2
Flat Black
Epoxy



P0SB38
Flat Black
Polyester



P3SB34
Black Satin
Polyester
Gloss 40



S2SB12
Matte Black
SD Polyester



P1SB36
Raven Black
Polyester
Gloss 10



P6SB35
Designer Black
Polyester
Gloss 60



S9SB15
Super Wet Black
SD Polyester
Anti outgassing

BROWN



P2SH158
Copper Brown
Polyester
Gloss 25+/-5 Units
RAL 8004



P3SD55
Copper Bell
Polyester



P3SH135
Federal Brown
Polyester



P4SH118
Satin Brown
Polyester



P5SH27
Bronze
Polyester



S3SH135
Federal Brown
SD Polyester
Anti outgassing



S4SH15
Beach Brown
SD Polyester



S8SH33
Sepia Brown
SD Polyester
Gloss 85+/-5
RAL 8014



S8SH36
Pale Brown
SD Polyester
Gloss 85+/-5
RAL 8025



S8SH87
Copper Brown
SD Polyester
Gloss 80-90 Units



S8SH99
Beige Brown
SD Polyester
Gloss 85+/-5



S8SH201
Nut Brown
SD Polyester
Gloss 85+/-5 Units
RAL 8011



S9SH46
Mahogany Brown
SD Polyester
Gloss 90+ Units
RAL 8016



S9SH138
Chocolate Brown
SD Polyester
Gloss 90+ Units
RAL 8017



S9SH173
Gray Brown
SD Polyester
Gloss 95+/-5
RAL 8019

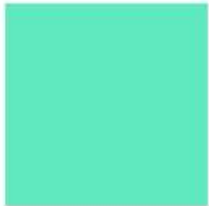


U1MH42
Oil Rubbed Bronze
Polyurethane

BLUE



P7SBU42
Light Blue
Smooth Polyester
Gloss 70-75 Units



P7SBU41
Light Blue River
Polyester



P7SU89
Safety Blue
Polyester



P8SBU24
Sky Blue
Polyester
Gloss 80-90 Units
RAL 5015



P8SBU25
Saphite Blue
Polyester Gloss
80+/- Units



P8SBU63
Make A Wish Blue
Polyester
Gloss 85+/- 5 Units



P8SU25
Sapphire Blue
Polyester



P8SU102
Capri Blue
Polyester



P8SU105
Water Blue
Polyester
Gloss 80-90 Units
RAL 5021



P8SU107
Signal Blue
Polyester



P8SU170
Violet Blue
Polyester
Gloss 85+/- 5 Units



P8SU184
Ocean Blue
Polyester
Gloss 85+/- 5 Units
RAL 5020



P9SBU56
GAB Dark Blue
Smooth Polyester
Gloss 80+/- Units



P9SBU59
GAB Dark Blue River
Polyester
Gloss 80+/- Units



P9SU50
Azure Blue
Polyester
Gloss 90+/- Units



S8SU29
Pastel Blue SD
Polyester
Gloss 80+
Units
RAL 5024



S8SU70
Pastel Blue
SD Polyester
Gloss 80-90 Units
RAL 5018



S8SU83
Ultra Marine Blue
SD Polyester
Gloss 90+/- 5 Units
RAL 5002



S8SU95
Steel Blue
SD Polyester
Gloss 80-90 Units
RAL 5011



S8SU107
Signal Blue
SD Polyester



S8SU110
Green Blue
SD Polyester
Gloss 80-90 Units
RAL 5001



S8SU135
Gentian Blue
SD Polyester
Gloss 85+/- 5 Units
RAL 5010



S8SU171
Traffic Blue
SD Polyester
Gloss 80+ Units
RAL 5017



S9SG192
Pastel Turquoise
SD Polyester



S9SU43
Sapphire Blue
SD Polyester
RAL 5003



S9SU172
Light Blue
SD Polyester
Gloss 90+ Units
RAL 5012



P7RBU41
Light Blue River
Texture
Polyester

GREEN



P0SG113
Olive Drap Green
Polyester



P3SG3
Hartford Green
Polyester



P9SG121
Emerald Green
Polyester
Gloss 90+ Units
RAL 6001



S0SG58
Olive Green
SD Polyester
Gloss 2-4 Units



S7SG27
Hunter Green
SD Polyester
Glodd 65-75 Units



S8SG31
Light Green
SD Polyester
RAL 6027



S8SG34
Signal Green
SD Polyester
Gloss 85+/- Units
RAL 6032



S8SG126
Reseda Green
SD Polyester
85+/-5 Units
RAL 6011



S8SG313
Forest Green 3043C
SD Polyester
Gloss 85+/-5 Units



S8SG134
Pale Green
SD Polyester
Gloss 80-90 Units
RAL 6021



S8SG304
Traffic Green
SD Polyester
Gloss 85+/-5 Units
RAL 6024



S8SGA211
Pearl Green
SD Polyester
Gloss 190+ Units
RAL 6035



S8SG216
FIR Green
SD Polyester
Gloss 80-90 Units
RAL 6009



S8SG250
Olive Drap
SD Polyester
Gloss 85+/-5 Units
RAL 6022



S9SG1
Moss Green
SD Polyester



S9SG23
Tractor Green
SD Polyester
Gloss 90+ Units



S9SG167
Black Green
SD Polyester
Gloss 190+ Units
RAL 6012



S9SG178
Forest Green
SD Polyester
Gloss 90+ Units



S9SG192
Pastel Turquoise
SD Polyester
Gloss 90+ Units
RAL 6034



S9SG312
Grass Green
SD Polyester
Gloss 95+/-5 Units
RAL 6010

GRAY



E5SK35
Gray Primer
Anti-outgassing



E6SK36
Zinc Rich Primer
Anti outgassing



P1WK18
Gray Wrinkle
Polyester



P4RK112
RAL 7035 Light Gray
River Polyester



P4SK56
ANSI 49 Gray
Polyester



P5SK78
ANSI 49 Gray
Polyester



P7SK7
Ice Gray
Polyester



P7RK9
RAL 7040 Gray
Texture Polyester
Gloss Visual



P7SK45
Circuit Gray
Polyester



P8SK23
RAL 7030 Dusty Grey
Polyester



P8SK34
RAL 7032 Pebble
Gray Polyester
Gloss 80-90



P8SK38
RAL 7035 ANSI 70
Gray Polyester



P8SK81
RAL 7035 Light Gray
Polyester



P8SK97
MTP Gray LT
Polyester



P8SK305
RAL 7033 Cement
Gray Polyester
Gloss 85 +/-5



Q6SK252
RAL 7035 ANSI 70
Gray SDC
Gloss 65 +/-5



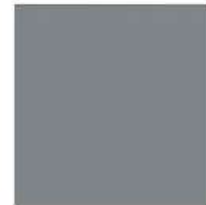
S1TK193
RAL 7035 Light Gray
Texture
Polyester



S8SK156
RAL 7047 Telegray
Polyester



S8SK31
RAL 7040 Window
Gray Polyester
Gloss 80-90



S8SK61
RAL 7046 Telegray 2
Polyester
Gloss 80-90



S8SK125
RAL 7035 Agate Gray
Polyester
Gloss 85 +/-5



S8SK143
RAL 7042 Traffic Gray
Polyester
Gloss 85 +/-



S8SK147
RAL 7001 Silver Gray
Polyester
Gloss 80-90



S8SK173
RAL 7022 Umbra
Gray Polyester



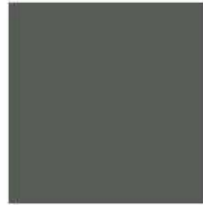
S8SK178
RAL 7016 Anthracite
Gray Polyester
Gloss 85 +/-5



S8SK202
RAL 7005 Mouse
Gray Polyester
Gloss 85 +/-5



S8SK262
RAL 7002 Olive Gray
Polyester
Gloss 85 +/-5



S8SK310
RAL 7010 Tapaulin
Gray Polyester
Gloss 80-90



S8SK343
RAL 7012 Basalt Grey
Polyester
Gloss 85 +/-5



S8SK408
RAL 7036 Platinum
Gray Polyester
85 +/-5



U1TK64
PB#27 Dark Gray
Texture Polyurethane
Gloss 6+/-1

ORANGE



S8S05
Orange Brown
SD Polyester
Gloss 85+/-5 Units



S9S02
Signal Orange
SD Polyester
Gloss 90+ Units
RAL2010



S9S09
Traffic Orange
SD Polyester
Gloss 90+ Units
RAL 2009



S9S022
Bright Red Orange
SD Polyester
Gloss 95+ Units
RAL2008



P9S02
Signal Orange
Polyester



P9S018
Red Orange
Polyester

PINK & PURPLE



P8SP7
Gloss Pink
Polyester
Gloss 80+



P8SP18
Light Pink
Polyester
Gloss 80-90



S9SP11
RAL 4010
Telemagenta
Polyester



S8SP33
RAL 4006 Traffic
Purple
Polyester
Gloss 85+/-5



S9SP24
RAL 4004 Blue Lilac
Polyester

RED



E0SR80
Tyco Red
Epoxy Smooth
Gloss 6 +/-1



P6SR23
Regal Red
Polyester
Gloss 6 +/-3



P0TR110
Purple Red
Polyester
Gloss 6 +/-1



P2RR1
Red River Texture
Polyester



P8SR2
RAL 3005 Wine Red
Polyester
Gloss 80-90



P8SR10
RAL 3002 Carmine
Red Polyester
Gloss 80-90



P8SR29
RAL 3009 Oxide Red
Polyester



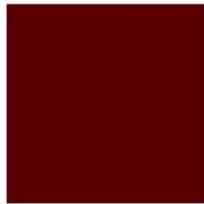
P8SR64
RAL 3004 Purple Red
Polyester
Gloss 80-90



P8SR67
RAL 3000 Flame Red
Polyester
Gloss 80+



P8SR78
RAL 3020 Traffic Red
Polyester



P9SR21
Candy Apple Red
Polyester



P9SR25
RAL 3003 Ruby Red
Polyester
Gloss 90+



P9SR55
International Red
Polyester



P0TR77
Fire Red Texture
Polyester

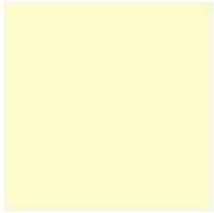


S9SR17
RAL 3020 Traffic Red
Polyester
Gloss 90+



S9SR26
RAL 3001 Signal Red
Polyester
Gloss 90+

WHITE



E5SW106
White Primer
Epoxy
Anti outgassing



H1RW46
Biodex White



P0TW27
Off White II Texture
Polyester



P0TW167
Wild Rice
Polyester
Gloss 4-5



P5SW112
Amerimax White
Polyester
Gloss 40+/-5



P6SW30
Cabinet White
Polyester



P6SW69
Apollo White
Polyester
Gloss 50-60



P7RW124
White Peel
Polyester



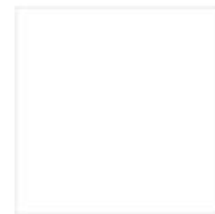
P8SW3
Choice White
Polyester



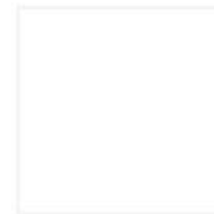
P8SW24
RAL 9001 Cream
Polyester



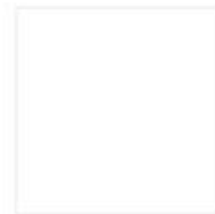
S5SW26
Bone White
Polyester
Gloss 50-60



S5SW35
Poma White
Polyester
Gloss 50+/-5



S7SW28
Snow White
Polyester
Gloss 70+/-5



S8SW22
RAL 9010 Pure White
Polyester



S9SW1
RAL 9016 Traffic White
Polyester



S9SW21
White Bengal
Polyester
Gloss 90+



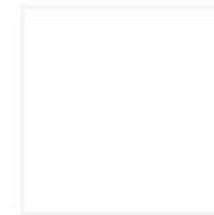
S9SW29
Sky White
Polyester
Gloss 85-95



S9SW94
RAL 9002 Gray White
Polyester
Gloss 80-90



U1TW72
White Texture
Polyurethane



U8SW174
White Board
Polyurethane
Anti Graffiti

YELLOW



P8SY3
Safety Yellow
Polyester



P8SY24
RAL 1004 Golden
Yellow
Polyester
Gloss 85-95



P8SY40
RAL 1017 Saffron
Yellow
Polyester



P9SY4
RAL 1023 Traffic
Yellow
Polyester



P9SY6
RAL 1018 Zinc
Yellow
Polyester



P9SY7
RAL 1003 Signal
Yellow
Polyester
Gloss 90+



P9SY18
RAL 1033 Dahlia Yellow
Polyester



P9SY33
RAL 1007 Dalfodil
Yellow
Polyester



P9SY45
RAL 1028 Mellon
Yellow
Polyester



S8SY44
RAL 1034 Pastel
Yellow
Polyester



U8SY9
Anti-Graffiti Safety
Yellow Polyurethane
Gloss 80-90

METALLIC



H7VA58
White Silver Vein
Hybrid
Gloss Visual



P0VD77
Antique Copper
Polyester
Gloss Visual



P1TA162
Biodex Silver
Texture Polyester



P3SD55
Copper Bell
Polyester



P5SH27
Island Bronze
Polyester
Gloss 50-60



P5VA10
Silver Vein
Polyester
Gloss Visual 50



P9SA4
Sparkle Silver
Polyester



P9SA49
Chrome
Polyester



Q3SA83
Pewter
Super Durable Plus
Anti outgassing



S1MH58
Statuary Bronze
Polyester



S2SA194
RAL 9007 Gray
Aluminum Polyester
Gloss 25+/-



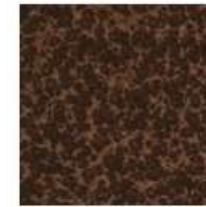
S3MH40
Bronze 40
Polyester



S4SA38
Silver Aluminum
Polyester
Anti outgassing



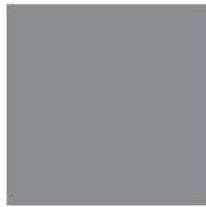
S4SA48
Cajun Silver
Polyester



S5VD39
Copper Vein
Polyester



S6SA62
RAL 9006 White
Aluminum Polyester
Gloss 60-70



S7SA76
Anodized Silver
Polyester
Anti outgassing



S8SA29
Silver Smith
Polyester



U1MH42
Oil Rubbed Bronze
Polyethelane

TEXTURE



E0VD34
Antique Copper
Epoxy



H1TA8
Silver Text
Hybrid



H1TB26
Black Texture
Hybrid



H7RA117
Silver Hammertone
Hybrid



P0TB3
Fine Texture Black
Polyester



P0TD24
Oil Rubbed Bronze
Texture
Polyester



P0TW167
Wild Rice
Polyester



P0VD77
Antique Copper
Polyester
Gloss Visual



P1WB30
Black Wrinkle
Polyester



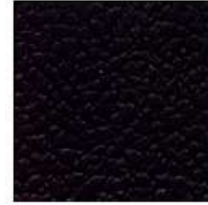
P1WK18
Gray Wrinkle
Polyester



P2RR1
Red River Texture
Polyester



P4RK112
Light Gray Peel
Polyester
RAL 7035



P5RB23
Black Hammertone
Polyester



P5VA10
Silver Vein
Polyester



P7RBU41
Light Blue River
Polyester



P7RU59
Dark Blue River
Polyester



P7RW124
White Peel
Polyester



S5VD39
Copper Vein
SD Polyester
Gloss 10-15



S7SK156
Telegrey 4
Polyester



U1TK64
Dark Grey Texture
Polyurethane



U1TW72
PB5 White Texture
Polyurethane

CLEAR



P0SC3
Flat Clear
Polyester



S3SC8
Matt Clear
Polyester



S9SC1
Gloss Clear
Polyester



U9SC5
Anti Graffiti Clear
Polyurethane

RAL

RAL 1001



S8ST182
Beige

RAL 1003



P9SY7
Signal Yellow

RAL 1004



P8SY24
Golden Yellow

RAL 1007



P9SY33
Daffodil Yellow

RAL 1013



P8ST14
Apollo White

RAL 1015



S8ST23
Light Ivory

RAL 1017



P9SY40
Saffron Yellow

RAL 1018



P9SY6
Zinc Yellow

RAL 1019



S8ST141
Grey Beige

RAL 1023



P9SY4
Traffic Yellow

RAL 1028



P9SY45
Zinc Yellow

RAL 1034



S8SY44
Zinc Yellow

RAL 2001



P9SO18
Red Orange

RAL 2003



S9SO33
Pastel Orange

RAL 2008



S9SO22
Bright Red Orange

RAL 2009



P9SO9
Traffic Orange

RAL 2010



S9SO2
Signal Orange

RAL 8023



S8SO5
Orange Brown

RAL 3000



P8SR67
Flame Red

RAL 3001



S9SR26
Signal Red

RAL 3002



P8SR10
Carmine Red

RAL 3003



P9SR25
Ruby Red

RAL 3004



P0TR110
Purple Red

RAL 3005



P8SR2
Wine Red

RAL 3009



P8SR29
Oxide Red

RAL 3020



S9SR17
Traffic Red

RAL 4005



S9SP24
Blue Lilac

RAL 4006



S8SP33
Traffic Purple

RAL 4010



SP9SP11
Telemagenta

RAL 5000



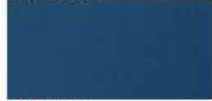
S8SU110
Violet Blue

RAL 5001



S8SU110
Green Blue

RAL 5002



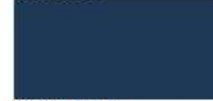
S8SU83
Ultra Marine

RAL 5003



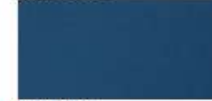
P8SU25
Sapphire Blue

RAL 5005



PS8SU107
Signal Blue

RAL 5009



P9SU50
Azure Blue

RAL 5010



S8SU135
Gentian Blue

RAL 5012



S9SU172
Light Blue

RAL 5015



P8SBU24
Sky Blue

RAL 5017



S8SU171
Traffic Blue

RAL 5018



S8SU70
Pastel Blue

RAL 5019



P8SU102
Capri Blue

RAL 5020



P8SU184
Ocean Blue

RAL 5021



P8SU105
Water Blue

RAL 6001



P9SG121
Emerald Green

RAL 6009



S8SG216
FIR Green

RAL 6010



S9SG312
Grass Green

RAL 6011



S8SG126
Reseda Green

RAL 6012



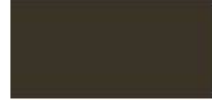
S9SG167
Black Green

RAL 6021



S8SG134
Pale Green

RAL 6022



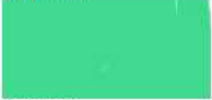
S8SG250
Olive Drap

RAL 6024



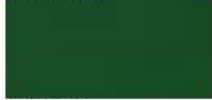
S8SG304
Traffic Green

RAL 6027



S8SG31
Light Green

RAL 6032



S8SG34
Signal Green

RAL 6034



S9SG192
Pastel Turquoise

RAL 6035



S8SGA211
Pearl Green

RAL 7001



S8SK147
Silver Gray

RAL 7002



S8SK262
Olive Gray

RAL 7005



S8SK202
Mouse Gray

RAL 7010



S8SK310
Tapaulin Gray

RAL 7012



S8SK343
Basalt Gray

RAL 7016



S8SK178
Anthracite Gray

RAL 7032



S8SK34
Pebble Gray

RAL 7033



S8SK305
Cement Gray

RAL 7035



S1TK193
Light Gray Texture

RAL 7035



P4RK112
Light Gray River

RAL 7036



S8SK408
Platinum Gray

RAL 7037



P8SK23
Dusty Gray

RAL 7038



S8SK125
Agate Gray

RAL 7040



P7RK9
Window Gray

RAL 7035



P4RK112
Light Gray Peel

RAL 7042



S8SK143
Traffic Gray

RAL 7046



S8SK61
Telegray 2

RAL 7047



S8SK156
Telegray

RAL 8002



P9SH28
Signal Brown

RAL 8004



P2SH158
Copper Brown

RAL 8011



S8SH201
Nut Brown

RAL 8014



S8SH33
Sepia Brown

RAL 8016



S9SH46
Mahogany Brown

RAL 8017



S9SH138
Chocolate Brown

RAL 8019



S9SH173
Gray Brown

RAL 8024



S8SH99
Beige Brown

RAL 8025



S8SH36
Pale Brown

RAL 9001



P8SW24
Cream

RAL 9002



S9SW94
Gray White

RAL 9006



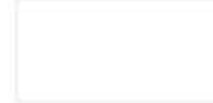
S6SA62
White Aluminum

RAL 9007



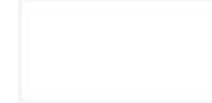
S2SA194
Gray Aluminum

RAL 9010



S8SW22
Pure White

RAL 9016



S9SW1
Traffic White

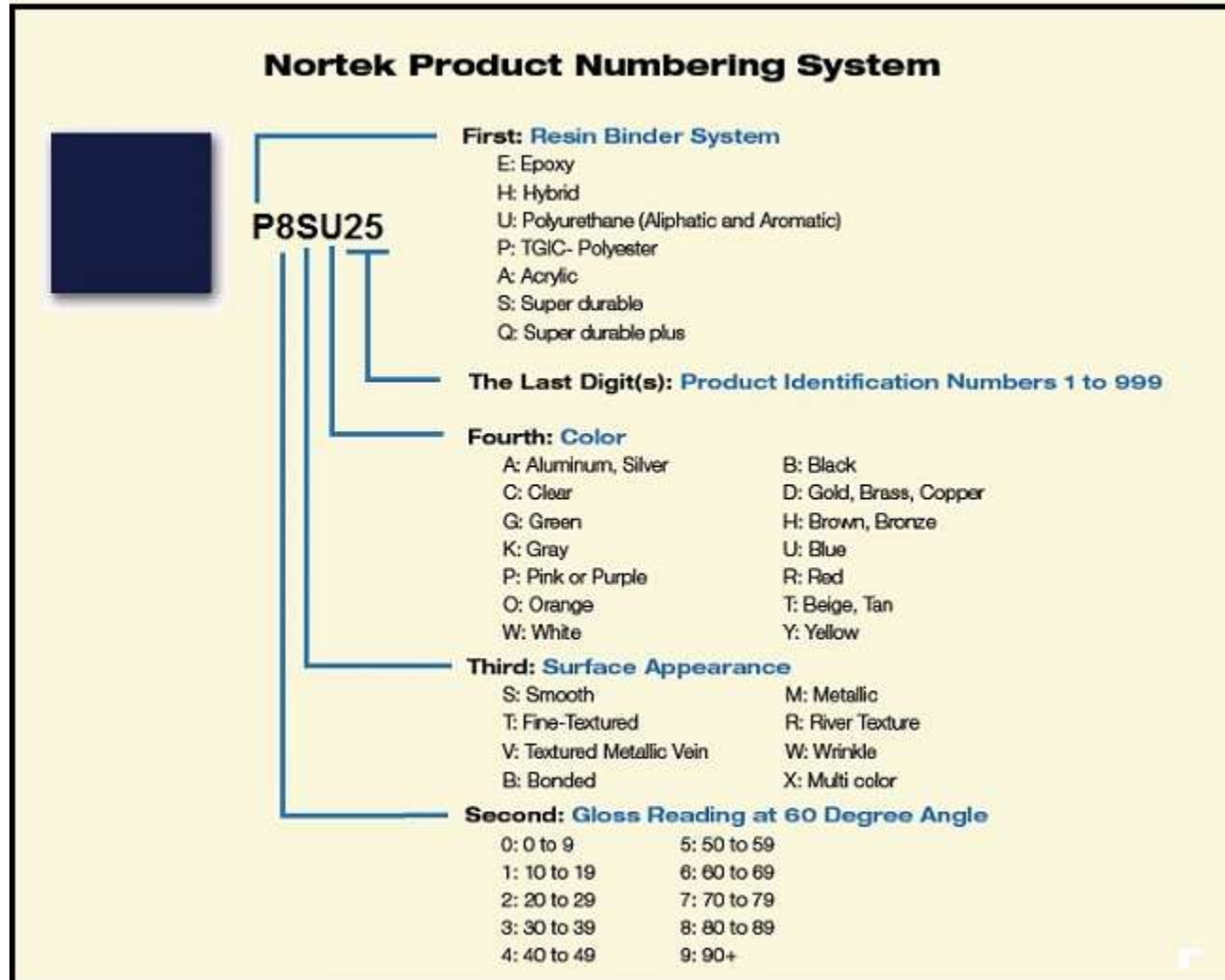
CUSTOM COLOR INFORMATION

Nortek Powder Coating can quickly and economically formulate a custom color match for the color you need, including color matching any competitive powder coating product. Most colors are available in different chemistry to suit virtually any requirement. Our products are engineered with the flexibility to meet your most demanding specifications and product requirements.

Nortek uses sophisticated spectrophotometry to accurately create the exact color and finish luminosity formulation. When specified, a broad range of testing can be performed on the finished product. All testing is performed in-house, including accelerated corrosion testing using state-of-the-art simulation chambers to duplicate harsh environmental conditions such as humidity, fog and salt water.

The minimum factory order for custom powder coating is 60 lbs, and turnaround time is typically five days or less.

COLOR NUMBERING SYSTEM



SPECIFICATIONS

PERFORMANCE CHARACTERISTICS PROPERTIES

	EPOXY	HYBRID	POLYESTER	POLYURETHANE
HARDNESS	Excellent	Very Good	Good	Good
FLEXIBILITY	Excellent	Excellent	Excellent	Excellent
OVERBAKE STABILITY	Fair	Good	Excellent	Very Good
EXTERIOR DURABILITY	Poor	Poor	Excellent	Very Good
CORROSION PROTECTION	Excellent	Very Good	Very Good	Very Good
CHEMICAL RESISTANCE	Excellent	Good	Good	Very Good
EASE OF APPLICATION	Very Good	Excellent	Excellent	Very Good

BAKE SCHEDULE AND CURE RESPONSE

STANDARD CURE	Generally 6-10 minutes at 400 degree Fahrenheit metal temperature. Or 10-15 minutes at 350 degree Fahrenheit metal temperature.
FAST CURE	Generally 2-4 minutes at 400-420 degree Fahrenheit metal temperature.
LOW CURE	Generally 10-12 minutes 280-320 degree Fahrenheit metal temperature.

Fast Cure and Low Temperature Curable Powder coatings available in most color and resin system
Please contact Nortek for selection and availability